## DEMINERALIZATORS MODEL ECODMW





Where it is necessary high qualità demineralisated water for any use of wahing, baths preparation and refilling



## **APPLICATIONS**

Surface Treatment Coating Anodic Oxidation Printed circuit boards ECOTEAM produces
demineralisation plant
with closed loop on rinsing
systems and/or for the
production of de-ionising
water from raw water. The
demineralisation process

allows to eliminate the pollutants dissolved in the water trough ionic exchange. The resins exchange cationic elements like  $A^{13+}$ ,  $Ca^{2+}$ ,  $Mg^{2+}$ ,  $N^{12+}$ ,  $Na^+$ ,  $K^+$ , with  $H^+$  and anionic elements like  $Cr^{6-}$ ,  $Cl^-$ ,

 ${
m NO^{3-},~CN^{-},~F^{-}}$  with  ${
m OH^{-}.~lonic}$  exchange is a reversible process. The regeneration is done using acid (HCl or  ${
m H_2SO_4}$ ) on cationic resin and base (NaOH) on anionic resin.

Organic substances, that may pollute the ionic resins, are treated with a granular carbon filter placed before the resin filters.

Demineralisation plant can be produced in a single (Simplex) or double (Duplex) line. Simplex plant are designed for a maximum of two shifts otherwise Duplex plants are designed for 24/24 hours production.



MODEL	HOUR PRODUTION [I/h]	SIMPLEX N° COLONNE	DUPLEX N° COLONNE
ECODMW-50	1.000	2 - 3 - 4	4 - 5 - 7
ECODMW-100	2.500	2 - 3 - 4	4 - 5 - 7
ECODMW-200	5.000	2 - 3 - 4	4 - 5 - 7
ECODMW-250	7.000	2 - 3 - 4	4 - 5 - 7
ECODMW-300	9.000	2 - 3 - 4	4 - 5 - 7

(\*) More details on demand



Ca<sup>2+</sup>

HCO<sub>3-</sub>

Ng<sup>2+</sup>

Cl<sup>-</sup>

NO<sub>3-</sub>

SO<sub>4</sub><sup>2-</sup>

SiO<sub>2</sub>

Organic

















